

Work Order ID 67875

Monday, April 04, 2011 8:32:56 AM



Page 1

Item ID: D205-634-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube

Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: ML Date: 4-04-11 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D205-634	Rev F

100 0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D205-634-011

CHG 008

ML

ML 11 05 06 ①
4/5 Cor BG 11-4-5

110 Pick Kit 0.00



Packaging

Memo

0.00

Packaging

ML 11 05 06 ①

120 QC4- 100% Inspect kits for completeness 0.00



QC

Memo

0.00

Quality Control

ML 11 05 06 ①

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Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-634-011								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

P44/076 (1)

11/5/99

11-054

Picklist Print

Monday, April 04, 2011 8:33:04 AM

Page 1

Work Order ID: 67875

Parent Item: D205-634-011

Parent Item Name: Skidtube






Start Date: 4/4/2011

Required Date: 4/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD ver:EC
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC ver:DD IPP Rev:S
 10.12.01 as per chg008 DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status												
D205-634-041 		Manufactured	No			110	Each	0.0000	1	1															
Replacement Skidtube K10003 		Manufactured	No			110	Each	3.0000	1	1															
Saddle, D205-634-011 																									
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>PKG</td><td>3</td><td></td></tr><tr><td>57963</td><td>0</td><td></td></tr><tr><td>64984</td><td>3</td><td></td></tr></table>														Location	Loc Qty	Loc Code	PKG	3		57963	0		64984	3	
Location	Loc Qty	Loc Code																							
PKG	3																								
57963	0																								
64984	3																								

67831

67969

B67531